PRODUCTS CATALOG

Catalog Aug. 2016



UNILOK Corporation

UNILOK was established in 1984.

We have distinguished ourselves in the design and manufacturing of a high performance "Twin Ferrule Compression Tube Fittings" and "Instrumentation Valves" range.

UNILOK has been able to capitalize on our expert knowledge, oriented towards the new expectations of customers worldwide in the industrial, petrochemical, offshore, ship building, power plant and environmental industries.

Due to our outstanding capacity for innovation and our policy of investment in Research and Development as well as Quality Control.

Our well-trained staff are dedicated to providing our customers with the very best service possible, and this service is backed up by our Performance Guarantee.

Systematic Control is fully committed to utilizing the latest technology and information advancements to provide our customers with maximum support.

UNILOK Corporation

Catalog Aug. 2016

본사 및 제 1공장

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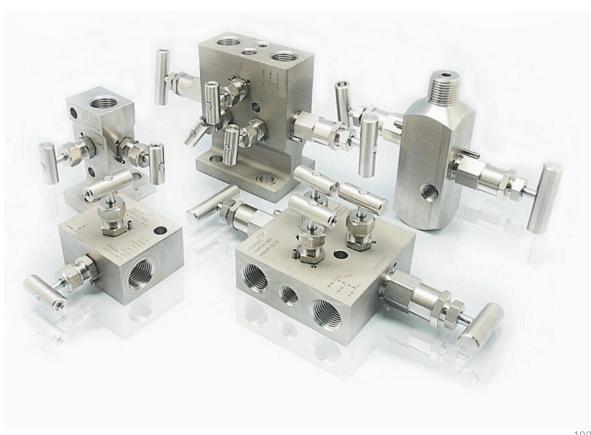
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INSTRUMENT

Manifolds Valve VM



Manifolds Valve VM

CONTENTS

Features	·· 192	Visual Index of Manifolds Valve	195
Materials of Construction	·· 193	VMR series	196
Application	·· 193	Pressure-Temperature Ratings by Packing	197
Cleaning	·· 193	VMD series	198
Testing	·· 193	VMFL series	201
Important Notification	·· 193	Pressure-Temperature Ratings of 316SS	203
How To Order	·· 194	Mounting Bracket Kit	203
Bonnet Specification	·· 194	Bonnet Valve Kit	203

Features

Pressure rating up to 6000psig (413bar) @38°C(100°F)

Temperature rating from -53°C(-65°F) to 232°C(450°F) with standard PTFE packing, up to 648°C(1200°F) with Grafoil packing

Hardened stem threads and one piece of bar stock or forged body for long cycle life

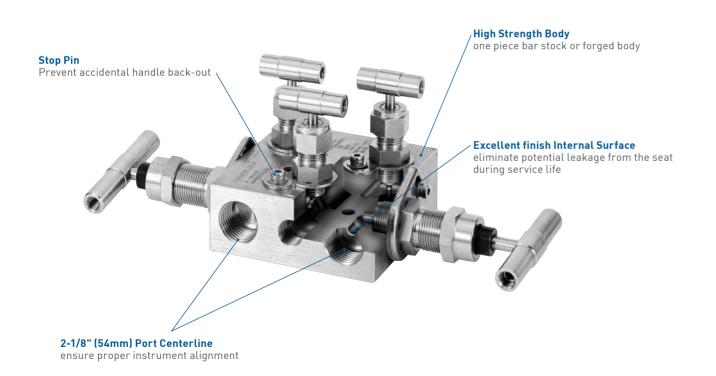
Bonnet stop pin prevents accidental handle back-out

Non-rotating stem for leak-tight shut-off and long cycle life

Burr-free internal surface

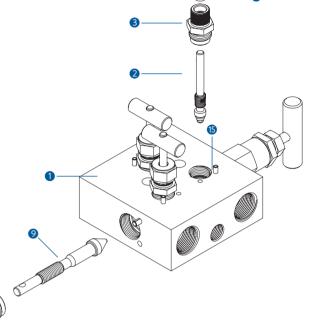
Manifold feature a 4:1 safety factor

2-1/8"(54mm) port centerline dimension for proper alignment



Materials of Construction

No.	Description	Materials
1	Body	316SS
2	Stem	316SS
3	Spindle Bushing	316SS
4	Packing Ring	316SS
5	Packing	PTFE
6	Gland	316SS
7	Valve Nut	304SS
8	Bar Handle	304SS
9	Stem	316SS
10	Bonnet	316SS
11	Spindle Bushing	316SS
12	Packing	PTFE
13	Jam Nut	316SS
14	Bar Handle	304SS
15	Stop Pin	304SS
16	Set Screw	304SS





UNILOK valves are free from machine oils, loose particles and grease throughout the close cleaning process.

Testing

Every valve is 100% factory tested with air and nitrogen at 1000psig(69bar) for leakage at the seat and packing. Each test is performed to a maximum allowable leak rate of 0.1scc/min.

Hydrostatic shell test to be performed at 1.5 time of the working pressure is available as optional

Important Notification

Proper installation, materials compatibility, operation and maintenance of these valves are the responsibility of the user. The total system design must be taken into consideration to ensure optimal performance and safety.

The packing adjustment may be required during the valve's service life.

Application

2 Way Manifolds - Static pressure and liquid level applications

3 & 5 Way Manifolds - Most differential pressure transmitters with both female and flange process impulse line connections

Sour Environment Services

UNILOK valves are comply with NACE MR- 0175/ISO 15156 for sour oilfield application or NACE MR-0103 for petroleum refining operations.

To order, add-N to the end of part number.

INII OK

How To Order

UNILOK VM series manifolds valves are ordered by part number as shown below.

Example: The following part number, *VMR2A-08N-SS* is designated for VMR series manifolds valve with both 1/2" Female NPT Threads, 316SS, PTFE packing.



Valve Type			
MR	MR Remote Mounting		
MD	Direct Mounting		
MFL	Direct Mounting with Single Flange		
MFLD	Direct Mounting with Double Flanges		

Bonnet Valve Number & Configuration			
2	2 Way		
3	3 Way		
5	5 Way		

For more details, refer to Visual Index of Manifolds Valve on page 195.

Connection Size				
Pipe Size Designation (NPT)				
Pipe Size	1/2	1/4		
Designator 08N 04N				

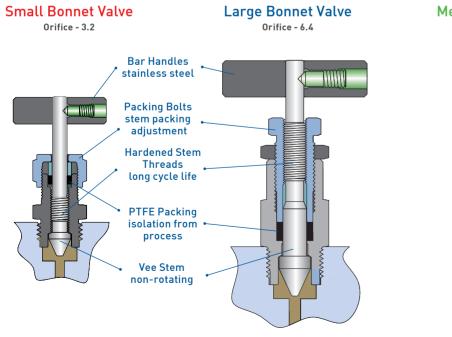
1/4" Female NPT, bleed port is available as optional.

Body Materials		
SS 316SS		
МО	Alloy 400	

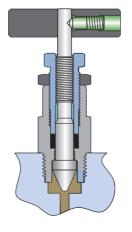
Other alloys are available upon request.

Packing Materials			
None PTFE			
GF	Grafoil		

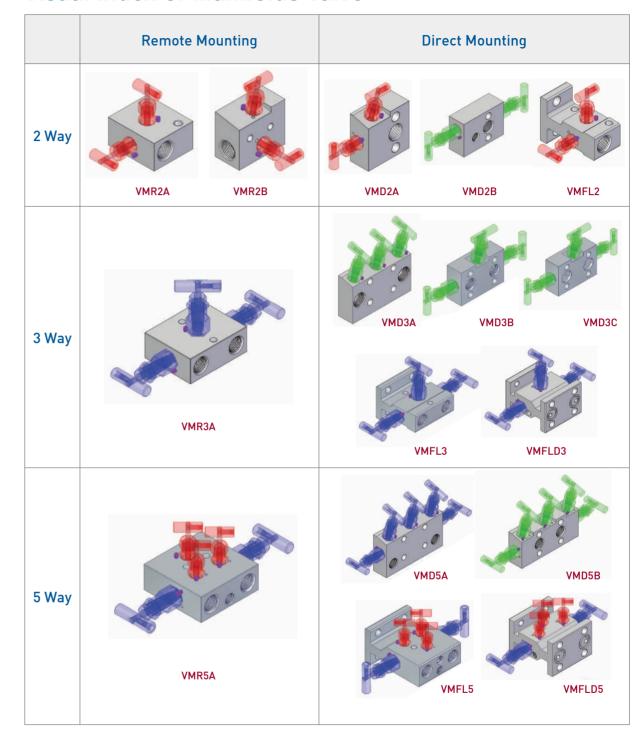
Bonnet Specification







Visual Index of Manifolds Valve



194 | 195



VMR series

(2 & 3 Way, Remote Mounting Type)

VMR2A-08N-,Bleed Valve Ø8.6(0.34) Holes 2 Places 12.5 [0.49] Instrument 1/2" NPT 3 Places 63.5 [2.50] 78 [3.07] (Open) Process Side Bleed 15.9 [0.63] 53.8 [2.12] 33.3 [1.31] 1/2" NPT Vent Port Block Block Valve 98 [3.86] Process (Open) **VMR2B-08N-**Block Valve Ø8.6(0.34) Holes ,2 Places 6.65 [0.66]1/2 NPT Bleed Valve 1/4" NPT 2 Places 78 [3.07] (Open) 33.3 [1.31] Vent Port 63.5 [2.50] Process Side 21.8 [0.86] 1/2" NPT 16 [0.63] 21.8 [0.86] 53.8 [2.12] 53.8 [2.12] Block 95 [3.74] (Open) 228 [8.98] (Open) 85.7 [3.38] **VMR3A-08N-**42.85 [1.69] 63.5 [2.50] Process Side [18:0] 6:2 Block / Valve Ø8.6(0.34) Holes 2 Places Instrument (Open) Block 1/2" NPT Process 4 Places

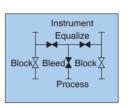
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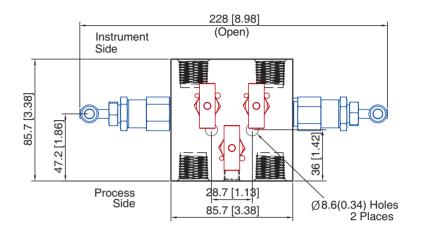
VMR series

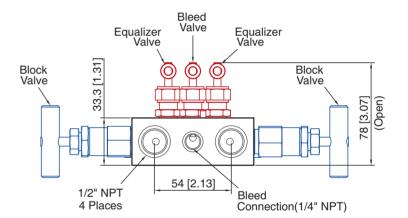
(5Way, Remote Mounting Type)

VMR5A-08N-









Pressure- Temperature Ratings by Packing Materials

Packing	Body	Temperature Rating		dy Rating at 37°C (100°F)		Pressure Rating at Maximum Temperature			
Material	Material	°C	°F	psig	bar	psig	bar	°C	°F
PTFE	316SS	-54~232	-65~450	6000	413	4130	285	232	450
PIFE	Alloy 400	-54~232	-65~450	5000	345	3970	274	232	450
Cnofoil	316SS	-54~648	-65~1200	6000	413	1715	118	648	1200
Grafoil	Alloy 400	-54~260	-65~500	5000	345	3970	274	260	500

Alloy 400/Monel is not applicable over 260°C (500°F).

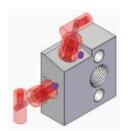
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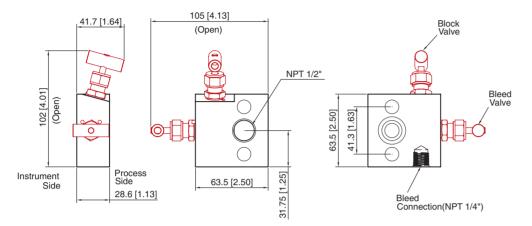
VMD series

(2 & 3 Way, Direct Mounting Type with Block Flange)

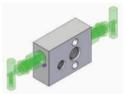
VMD2A-08N- (with single block flange)



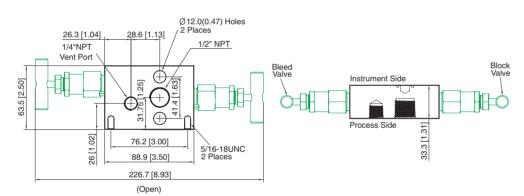




VMD2B-08N- (with single block flange)

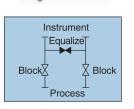


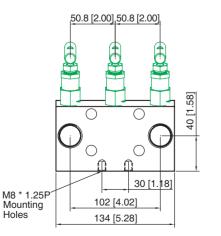


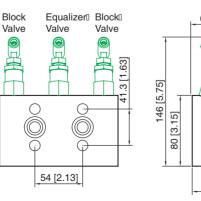


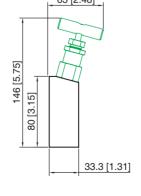
VMD3A-08N- (with single block flange)









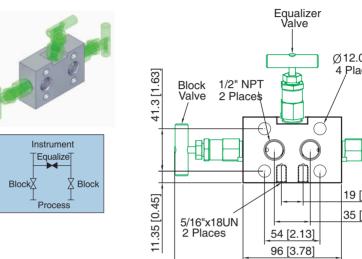


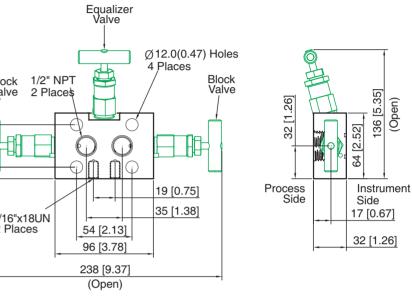
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VMD series

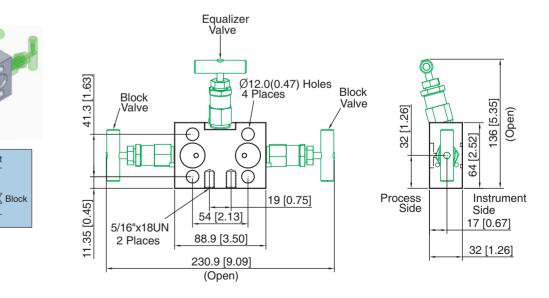
(3Way, Direct Mounting Type with Block Flange)

VMD3B-08N- (with single block flange)





VMD3C- (with double block flange)



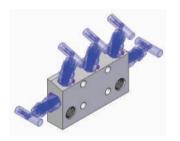
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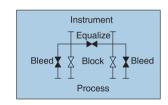


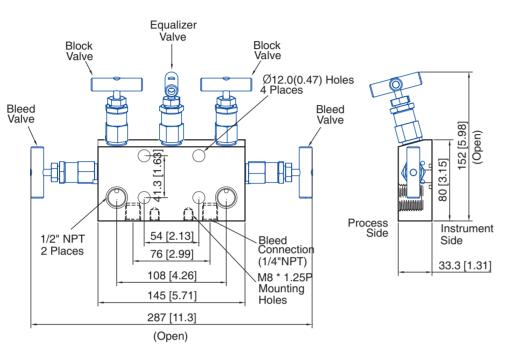
VMD series

(5Way, Direct Mounting Type with Block Flange)

VMD5A-08N- (with single block flange)

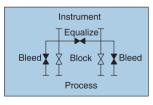


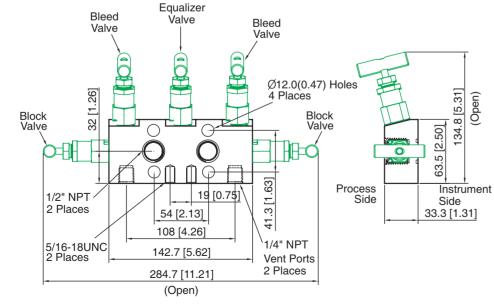




VMD5B-08N- (with single block flange)





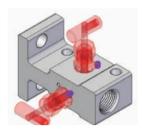


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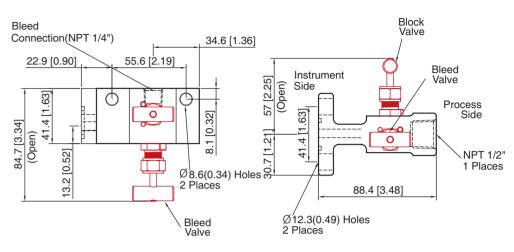
VMFL series

(2 & 3 Way, Direct Mounting Type with Flange)

VMFL2-08N- (with single flange)

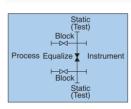


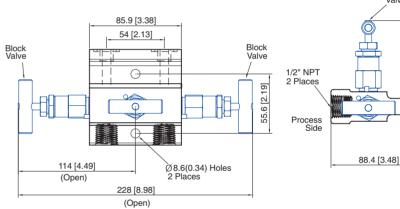




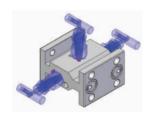
VMFL3-08N- (with single flange)

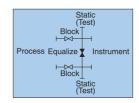


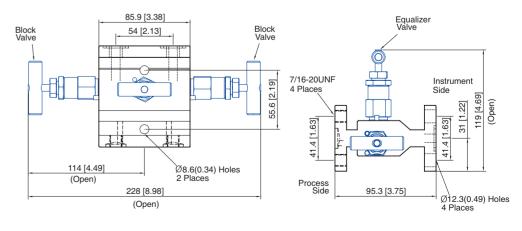




VMFLD3- (with double flange)







Dimensions are for reference only and are subject to change without prior notice.

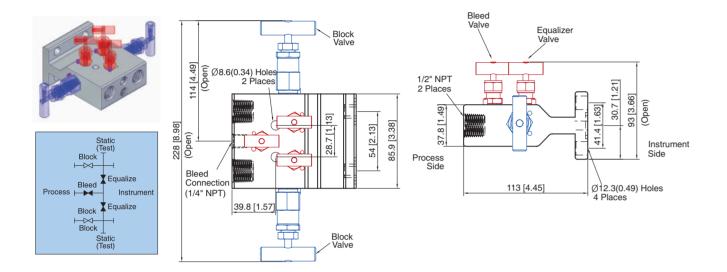
Ø12.3(0.49) Holes



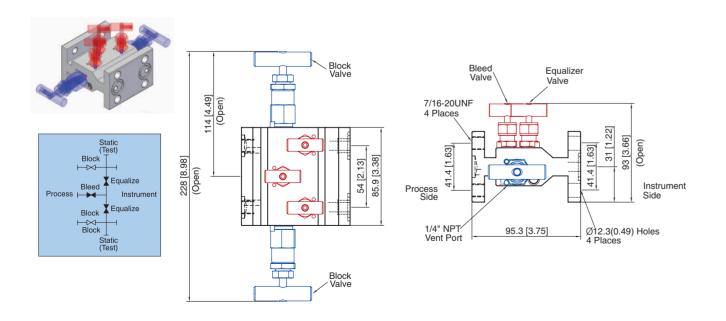
VMFL series

(5Way, Direct Mounting Type with Flange)

VMFL5-08N- (with single flange)



VMFLD5- (with double flange)



Pressure Temperature Ratings of 316SS Construction

Temperature		Working Pressure				
Tempe	remperature		FE	Grafoil		
°C	°F	psig bar		psig bar		
37	100	6000	413	6000	413	
93	200	5160	355	5160	355	
121	250	4910	338	4910	338	
148	300	4660	321	4660	321	
176	350	4470	307	4470	307	
204	400	4280	294	4280	294	
232	450	4130	284	4130	284	
260	500	-	-	3980	274	
287	550	-	-	3870	266	
315	600	-	-	3760	259	
343	650	-	-	3700	254	
371	700	-	-	3600	248	
398	750	-	-	3520	242	
426	800	-	-	3460	235	
454	850	-	-	3380	232	
482	900	-	-	3280	225	
510	950	-	-	3220	221	
537	1000	-	-	3030	208	
565	1050	-	-	3000	206	
593	1100	-	-	2685	184	
621	1150	-	-	2285	157	
648	1200	-	-	1715	118	

Mounting Bracket Kit

Mounting bracket kit contains bracket, U-bolt and nut, bolt, nut and washer for horizontal and vertical manifold mounting. Materials are 304SS.



Part number for ordering is VMP-BK-SS.

Bonnet Valve Kit

Bonnet valves are available for replacement.

Part Number	Bonnet Valve Size	Packing Material	
VMP-BV-S	Small		
VMP-BV-M	Medium	PTFE	
VMP-BV-L	Large		